

# ASTM Guide for Harvesting CCPs from Active and Inactive Storage Areas for Beneficial Use – Task Group Overview

03/29/2018





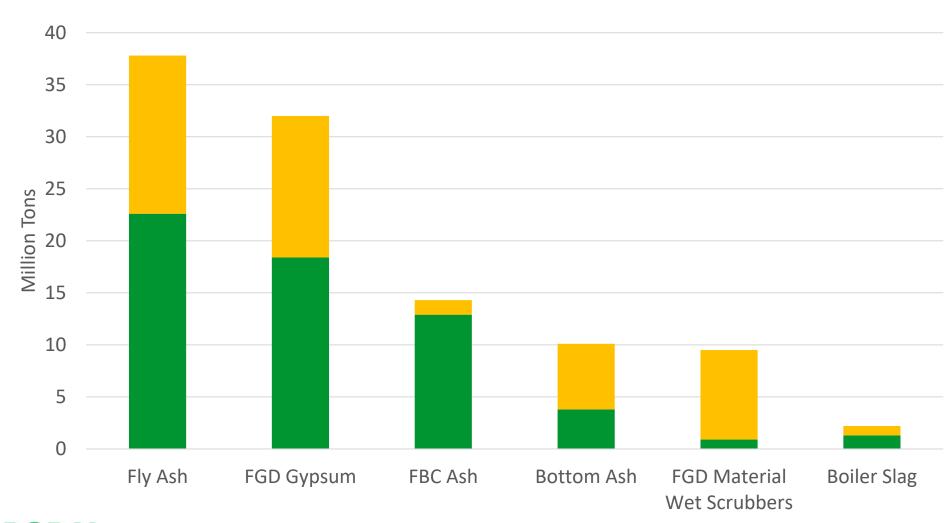


Ivan Diaz Loya, PhD Director, Research idiaz@boral.com 770-684-0102

## **CCP** Production and Use



ACAA 2016 Survey



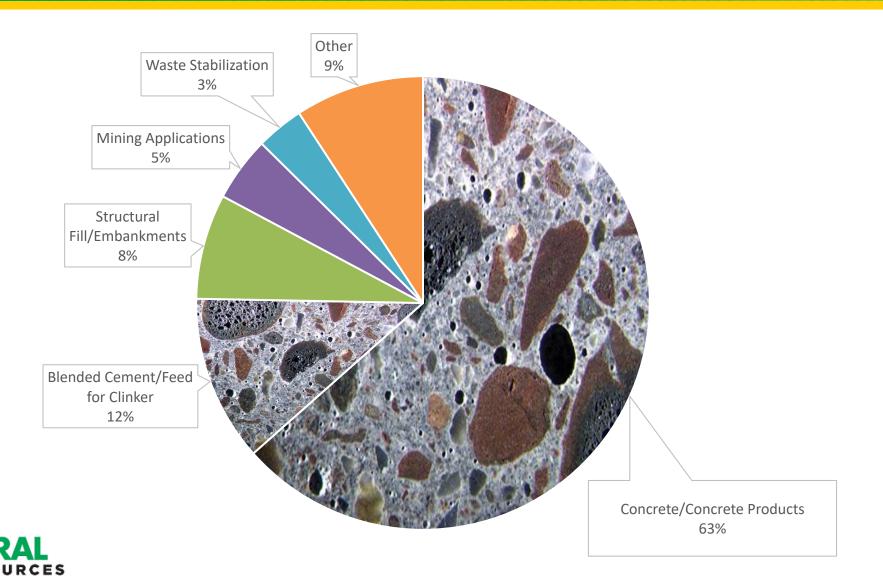
■ Beneficially Used

Disposed









## Why do we use fly ash in concrete?

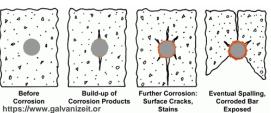
Other than cost reduction & sustainability......



#### **ASR**



#### **PERMEABILITY**



#### **RHEOLOGY**



#### **STRENGTH**



#### **TEMPERATURE RISE**



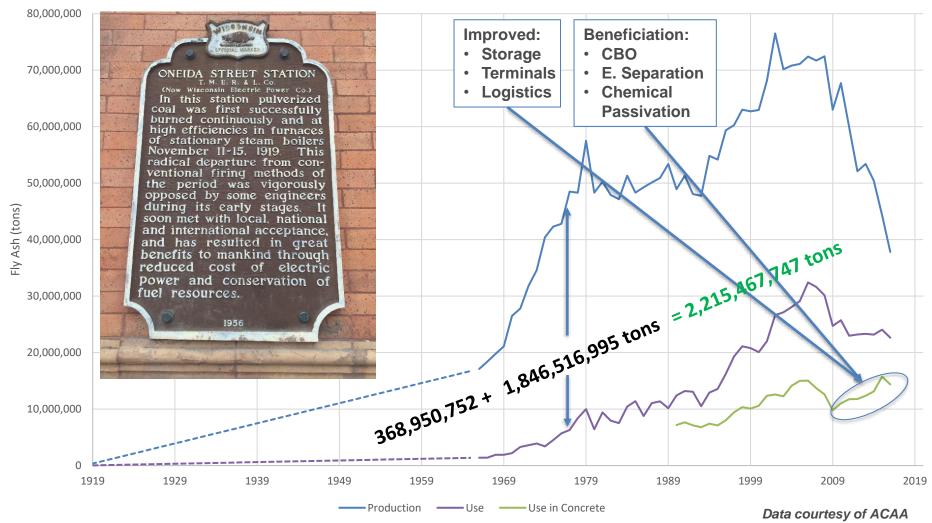
#### **SULFATE RESISTANCE**





## Fly ash - 100 anniversary (almost)







## To Harvest or Not To Harvest –

Other Factors and Options



#### Other Factors

- Environmental Benefits
- Corrective Action is Needed
- Financially Self-Sustaining?
- Utility Incentives

## Other Options

- Fly Ash Light Weight Aggregates
- Other Volume-Focused Technologies





## **ASTM E50 Guide - Motivation**

Standard Guide for Harvesting Coal Combustion Products Stored in Active and Inactive Storage Areas for Beneficial Use

- Simplify process
- Support regulatory understanding
- Provide a baseline of care and compliance
- Advocate policy
- Identify opportunities







## Implications of the Guide for Harvesting CCPs

- Test Method A definitive procedure that produces a test result
- Practice A definitive set of instructions for performing one or more specific operation that does not include a test result
- Specification An explicit set of requirements to be satisfied by a material, product, system or service
- Classification A systematic arrangement or division of materials, products, systems or services into groups based on similar characteristics, such as origin, composition, properties or use.
- Terminology A document comprising of terms; explanations of symbols, abbreviations, or acronyms.
- Guide A compendium of information or series of options that does not recommend a specific course of action.
  - A guide may propose a series of options or instructions that offer direction without recommending a definite course of action.
  - The purpose of this type of standard is to offer guidance based on a consensus of viewpoints but not to establish a standard practice to follow in all cases. A guide is intended to increase the awareness of the user concerning available techniques in a given subject area, while providing information from which subsequent testing programs can be derived.

## **Guide Overview**



- Phase I Site Background review of CCP storage areas
  - Regulatory Status and authority (state? federal?)
  - Material Compliance with Intended BU Specs
  - Review Geotechical Information
  - Volume?
  - Logistics Considerations
- Phase II Detailed characterization of CCP storage areas
  - Sampling and Analysis Plan
  - No. of Samples
  - Types of Analysis
  - Evaluation of Results (go/no-go?)



## **Guide Overview**



- Phase III Harvesting planning and scoping of CCP storage areas
  - CCP Located in a Permitted/Unpermitted Storage Area... Active/Inactive?
  - Beneficiation/Infrastructure Needs?
  - Conceptual Strategy for Harvesting... how do I eat the pie?
  - Engage Approval Authority
- Phase IV Harvesting detailed design and approval (if required) of CCP storage areas
  - Evaluation of Hydrogeological/Geotechnical data
    - Geologic Conditions/Water Table Flow
    - Structural Stability During Harvesting (Containment and Subsurface Soil Properties)
  - Detailed Design and Approval Application (If Applicable)
    - Leachate Collection, Management and Treatment Needs (Leachate Pond, Tanks, Piping, etc.



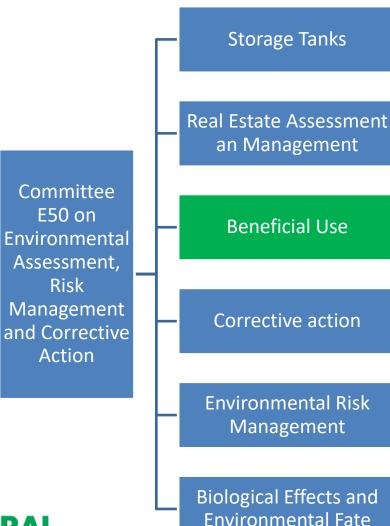
### **Guide Overview**



- Continued Phase IV
  - Detailed Phasing/Sequencing Plan (including plan for managing leachate, contact water and surface water for each phase)
  - Fugitive Dust/Air Approvals Needs
  - Operational Plans (As Applicable)
  - Closure/Post-Closure Plan, Including End Use (Wildlife Area?)
  - Contingency Plan for Premature Cessation of Harvesting
- Phase V Harvesting implementation of CCP storage areas
  - Erosion and Sediment Control
  - Infrastructure (leachate collection, beneficiation, access roads, etc.)
  - HARVEST!!
  - Post-Harvesting Activities



## **Guide Status**





Work Item Number: 54880

Date: 07/24/2018

#### Item 2

6

7

10

11

12

13

14

15

16

17

18

19

20

21

22

23

24

25 26

27

28

29

30

31

32

33

Date: 7/24/2018

**DRAFT REV. 4 (7/6/18)** 

To: Subcommittee E 50.03

Tech Contact: Ivan Diaz, idiaz@boral.com, (770) 684-0102

Work Item #: 54880

Ballot Action: New Standard: Standard Guide for Harvesting Coal Combustion Products Stored in Active

and Inactive Storage Areas for Beneficial Use

Rationale:

Coal combustion products (CCPs) are co-products produced from energy generation operations at coal-fired energy facilities. CCPs can yield physical and chemical properties that allow for its use as an ingredient in a variety of projects, including concrete, wallboard and controlled or structural fills. Some energy plants have developed systems to manage the CCPs by taking them directly to market upon production for use, while others either in the past or currently utilize wet or dry storage areas to contain the materials for potential later use - these units are commonly referred to as ponds/impoundments/lagoons or landfills. The storage areas may be either active (operational) or inactive (closed or no longer receiving CCPs), and may or may not be subject to regulation. If the CCPs stored in active or inactive storage areas are characterized and determined to meet product specifications and performance standards (with or without conditioning) for use as an ingredient in lieu of raw materials or used on its own, the CCPs may be harvested and directed to beneficial use applications. This can provide industry with a safe and responsible way to economically manage the CCPs, while promoting conservation, recycling/reuse and meeting sustainability goals. Beyond this, these storage areas may (or may not) be regulated under local, state and/or country programs, and alternate closure of CCP storage areas via harvesting can allow for the repurposing of the land for reuse and assist with potential, long-term risk and liability management issues.

This guide provides a framework to address critical aspects related to the harvesting of CCPs situated in active and inactive storage areas for beneficial use. It provides harvesting guidance for CCPs including the evaluation of storage areas for harvesting, the detailed characterization of CCP storage areas, planning and scoping of harvesting projects, the detailed design and approval (as applicable) of CCP storage area harvesting, and implementation of harvesting. It provides guidance related to the operational aspects of harvesting CCPs, such as management of contact water and fugitive dust controls during the harvesting process. Lastly, this document identifies potential beneficial uses of harvested CCPs.

This document is not an ASTM standard, it is under consideration within an ASTM stechnical committee but has not necessive all approvals required to bocome an ASTM standard. You agree not to reproduce or of-circulator or qualct, in whole or in part, this document outside of ASTM committee Society, settlewist, or submit it to any other organization or standards bodies (whether national, international, or other) except with the approval of the Chairman of the Committee having jurisdiction and the written autorization of the President of the Society, If you do not agree with these conditions pieces immediately destroy all copies of the document. Committee having jurisdiction and the written autorization of the President of the Society, If you do not agree with these conditions pieces immediately destroy all copies of the document. Committee having jurisdiction and the written.





## Task Group Developing the Guide





Marty Leedy – Drafter and Reviewer



Bill Petruzzi – Drafter and Reviewer



- Gwen Eklund Subcommittee Chair Eklund Environmental
- Ivan Diaz Drafter, Reviewer and TG Chair Build something great w



Benjamin Gallagher – Reviewer



Tony Mathis - Reviewer



John Daniels – Reviewer



- Tom Adams Reviewer
- Helen Waldorf Reviewer





Tom Jansen – Reviewer weenergies We



Andy Hicks – Reviewer – Ash Mineral Solutions





## Thank You!



## www.flyash.com

Ivan Diaz, Ph.D.
Director – Research
idiaz@boral.com
770-330-0689



## Want to get involved?